

PRODUCT SPECIFICATION

产品规范

适用于 For

K803S GNSS 模块 K803S GNSS Module



© 2023. Qin Nav Technology Ltd. All rights reserved. Qin Nav is the trade mark of Qin Nav Technology Ltd. registered in People's Republic of China. All other trade marks are the property of their respective

owners.

REVISION HISTORY / 修订历史

Revision/版本	Modification/更改	Date/日期
1.0	New Release / 新发	2023/8/29

@2023. Qin Nav Technology Ltd. All rights reserved. Qin Nav is the trade mark of Qin Nav Technology Ltd. registered in People's Republic of China. All other trademarks are the property of their respective owners.

DIRETORY / 目录

RE	REVISION HISTORY / 修订历史	2
DI	DIRETORY / 目录	3
1.	. Introduction / 简介	4
	1.1. Product Characteristics / 产品特性	4
2.	Size / 尺寸	9
3.	. Pin Arrangement and Definition / 针脚标识和定义	11
	3.1. Remarks / 说明	13
4.	. Assembling & Repairing Note / 装配及维修说明	18
	4.1. Module Assembling Note / 模块装配说明	18
	4.2. Repairing Note / 维修说明	19
5.	. Application Connection Example / 应用连接示例	20
6.	i. Package / 包装	23
Fiç	igures	
Fiç	igure 1. K803S Product Photo / K803S 实物图	9
Fiç	igure 2. K803S Dimension View / K803S 三视图	9
Fiç	igure 3. K803S Bottom Section View / K803S 底部部分视图	10
Fiç	igure 4. K803S Includes 82-Pin Pad / K803S 包括82连接焊盘	11
Fiç	igure 5. Furnace Temperature Curve / 炉温曲线	18
Fiç	igure 6. Connections between RS232 COM1, 2, 3 of K803S and Some Other Devic	es with An UART / K803S
	RS232 COM1、2、3与其他使用UART接口的设备之间的连接示意	20
Fiç	igure 7. Minimum Hardware Design of K803S / K803S 最小硬件设计	21
Fiç	igure 8. Recommend Design of K803S / K803S 推荐硬件设计	22
	ables	
	able 1. Product Characteristics / 产品特性	
	able 2. Pin Definition of K803S 82-Pin Pad / K803S 82针脚焊盘的针脚定义	
	able 3. LVCMOS 3.3V Electrical Standard / LVCMOS 3.3V电气标准	
Та	able 4. LVTTL 3.3V Electrical Standard / LVTTL 3.3V电气标准	14
Та	able 5. K803S Package Description / K803S 包装说明	23

@2023. Qin Nav Technology Ltd. All rights reserved. Qin Nav is the trade mark of Qin Nav Technology Ltd. registered in People's Republic of China. All other trademarks are the property of their respective owners.

1. Introduction / 简介

K803S GNSS is a full-system and full-frequency RTK positioning module developed by Shanghai QinNav Technology Co., Ltd. based on Quantum III Soc with fully independent intellectual property rights. It supports BDS-2, BDS-3, GPS, GLONASS, Galileo, QZSS, IRNSS and other satellite system signals, it is suitable for surveying and mapping, robotics, foundation enhancement and other fields.

K803S GNSS是上海钦天导航技术有限公司基于具有完全自主知识产权的Quantum III开发的全系统全频点RTK定位模块,支持BDS-2、BDS-3、GPS、GLONASS、Galileo、QZSS、IRNSS等卫星系统信号跟踪,适用于测量测绘、机器人、地基增强等领域。

1.1. Product Characteristics / 产品特性

Table 1. Product Characteristics / 产品特性

Characteristics	K803S		
Signals 信号	Positioning 定位 Items with * will be adjusted v 带*项会随同版本进行调整。	GPS: L1C/A, L2P, L2C, L5, L1C BDS-2: B1I, B2I, B3I BDS-3: B1I, B3I, B1C, B2a, B2b GLONASS: G1, G2, G3* Galileo: E1, E5b, E5a, E5 AltBoC*, E6c* QZSS*: L1C/A, L2C, L5, L1C SBAS*: L1C/A, L5 IRNSS*: L5	
Time to First Fix 首次定位时间	Cold Start 冷启动 Hot Start (with RTC) 热启动(使用RTC)	<20s (Adding Acceleration Capture Module,增加捕获加速模块) <10s (Typical,典型)	

©2023, Qin Nav Technology Ltd. All rights reserved. Qin Nav is the trade mark of Qin Nav Technology Ltd., registered in People's Republic of China. All other trademarks are the property of their respective owners.

	Reacquisition 失锁重捕	<1s
Signal Capture 信号捕获	Signals Tracking Sensitivity 信号跟踪灵敏度	-155dBm
	Signal Capture Sensitivity 信号捕获灵敏度	-138dBm
Measurement Precision	Pseudo-range Precision 伪距精度	≤10cm
测量准确度	Carrier Phase Precision 载波相位精度	≤1mm
	PPS (RMS) 授时精度	20ns
	SPP Accuracy 标准单点定位精度	H≤1.5m, V≤3m (1σ, PDOP≤4)
Accuracy 精度	Static Differential Accuracy (Supported by Compass Solution) 静态差分精度(Compass Solution软件支持)	H:±(2.5+1×10 ⁻⁶ ×D)mm V:±(5.0+1×10 ⁻⁶ ×D)mm D为基线长度(单位:mm) D-Baseline length (Unit: mm)
	Speed Accuracy 测速精度	≤0.02m/s (1σ, PDOP≤4)
PPP	PPP Convergence Time PPP初始化时间	<15min
	PPP Accuracy	H≤10cm, V≤20cm

@2023. Qin Nav Technology Ltd. All rights reserved. Qin Nav is the trade mark of Qin Nav Technology Ltd. registered in People's Republic of China. All other trademarks are the property of their respective owners.

QinNav QNT - OEM - PS003, Rev 1.0

5

	PPP精度		
	RTK Initialization Time	<5s (D<10km)	
RTK	Initialization Reliability 初始化置信度	>99.9%	
		H:±(8+10 ⁻⁶ ×D)mm	
	RTK Accuracy	V:±(15+10 ⁻⁶ ×D)mm	
	RTK精度	D为基线长度(单位: mm)	
		D-Baseline length (Unit: mm)	
Anti-interference	K803S is built-in narrowband and continuous wave suppression algorithm engine		
抗干扰	K803S内置窄带和连续波抑制算法引擎		
Data Rates	Measurements & Position 测量&定位	Max 20Hz(Optional,选配项)	
数据速率	RTK: Positioning RTK: 定位	Max 20Hz(Optional,选配项)	
	NMEA-0183	GPGGA, GPGSV, GPGLL, GPGSA, GPGST, GPHDT, GPRMC, GPVTG, GPZDA etc.	
	ComNav Binary (CNB)	ComNav Self-Defined Binary	
Data Formats	司南二进制格式	司南自定义二进制	
输出数据格式	CMR(GPS)	CMROBS, CMRREF	
	RTCM2.X	RTCM1, RTCM3, RTCM31	
	RTCM3.X	1004~1008,1012,1019,1020,1033,1042,1045/10 46, 1230	

@2023. Qin Nav Technology Ltd. All rights reserved. Qin Nav is the trade mark of Qin Nav Technology Ltd. registered in People's Republic of China. All other trademarks are the property of their respective owners.

		MSM3~MSM7:1073~1077,1083~1087,1123~112 7,1093~1097	
Electrical	Voltage 供电电压	+ 3.3V~3.45V DC	
电气特性	Power Consumption 功耗	0.95W	
Environmental	Operating Temperature 工作温度	-40°C~+85°C	
环境要求	Storage Temperature 储存温度	-55℃~+95℃	
	Impedance Matching 阻抗匹配	50Ω	
Antenna Interface	Antenna Power	External 外部供电:	
天线接口	天线供电电压	+3.3V~+5V @ (0-100) mA	
	Antenna Gain 天线增益	20~35dB	
Hardware Interface 硬件接口		UARTx4, PPSx1, EVENTx2, SPIx1	
	Size 尺寸	30mm×30mm×3.2mm	
Physical 物理参数	Weight 重量	6.4g	
	Flatness 平整度	≤0.1mm	

@2023. Qin Nav Technology Ltd. All rights reserved. Qin Nav is the trade mark of Qin Nav Technology Ltd. registered in People's Republic of China. All other trademarks are the property of their respective owners.

Package	LCA (CODIN)
封装	LGA (82PIN)

@2023. Qin Nav Technology Ltd. All rights reserved. Qin Nav is the trade mark of Qin Nav Technology Ltd. registered in People's Republic of China. All other trademarks are the property of their respective owners.

QinNav QNT - OEM - PS003, Rev 1.0

8

2. Size / 尺寸

In this section, product photo, three-side views and the dimension of K803S is provided for customers' further hardware design and installation.

本节提供了K803S的实物图,三视图和对应的物理尺寸,便于用户进一步系统硬件设计和安装。



Figure 1. K803S Product Photo / K803S 实物图

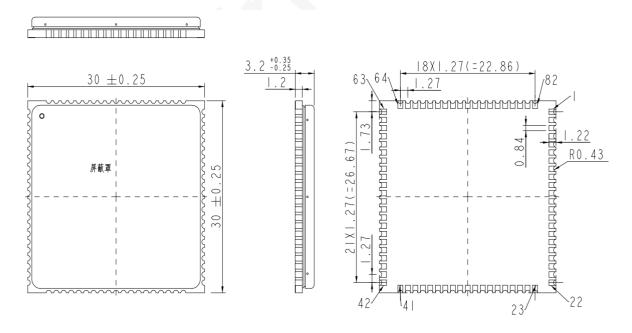


Figure 2. K803S Dimension View / K803S 三视图

@2023, QinNav TechnologyLtd. All rights reserved. QinNav is the trade mark of QinNav TechnologyLtd, registered in People's Republic of China. All other trademarks are the property of their respective owners.

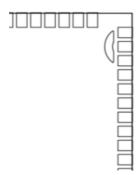


Figure 3. K803S Bottom Section View / K803S 底部部分视图

Note: Because there is a half-moon window exposed tin position near the bottom of K803S module 62Pin, it is recommended that the pad should not be expanded outward when the user is packaged, otherwise it will be short-circuited.

注意:因为K803S模块62Pin附近底部有半月形开窗露锡位置,建议用户封装时,焊盘尽量不要往外扩,否则会短路。

@2023. Qin Nav Technology Ltd. All rights reserved. Qin Nav is the trade mark of Qin Nav Technology Ltd, registered in People's Republic of China. All other trade marks are the property of their respective outputs. The property of the p

3. Pin Arrangement and Definition / 针脚标识和定义

K803S is surface-mount OEM Module which integrates 82 Pin (pitch 1.27mm).

K803S包括82Pin, 表贴式模块(pitch 1.27mm)。

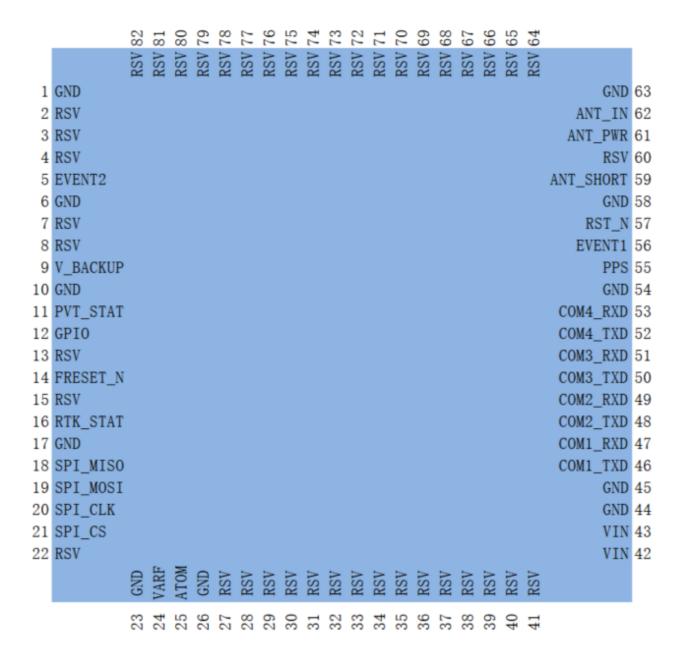


Figure 4. K803S Includes 82-Pin Pad / K803S 包括82连接焊盘

Table 2. Pin Definition of K803S 82-Pin Pad / K803S 82针脚焊盘的针脚定义

Pin	Signal	Type	Description	
1	GND	GND	Ground Reference	参考地

@2023, QinNavTechnologyLtd. All rights reserved. QinNavisthe trade mark of QinNav TechnologyLtd, registered in People's Republic of China. All other trademarks are the property of their respective owners.

Pin	Signal	Туре	Description		
2~4	RSV	/	Reserve (Float)	保留管脚 (悬空)	
5	EVENT2	I	Event Mark 外部事件输入		
6	GND	GND	Ground Reference	参考地	
7 ~8	RSV	/	Reserve (Float)	保留管脚(悬空)	
9	V_BACKUP	PWR	Power Supply for Internal RTC	外接RTC电池	
10	GND	GND	Ground Reference	参考地	
11	PVT_STAT	0	PVT Status	搜星时,模块搜星数与高电平脉冲数 一致;不搜星时,5S输出一次高电平	
12	GPIO	1/0	General-Purpose Input/Output	通用IO	
13	RSV	/	Reserve (Float)	保留管脚(悬空)	
14	FRESET_N	I	Reset to Factory Mode (Active Low)	复位为出厂模式 (低电平有效)	
15	RSV	/	Reserve (Float)	保留管脚 (悬空)	
16	RTK_STAT	0	RTK Data LED Indicator	在接收或发送差分信号时会输出高电 平脉冲,其他状态输出低电平	
17	GND	GND	Ground Reference	参考地	
18	SPI_MISO	I	SPI_MISO	SPI主输入从输出信号	
19	SPI_MOSI	0	SPI_MOSI	SPI主输出从输入信号	
20	SPI_CLK	0	SPI_CLK	SPI总线时钟信号	
21	SPI_CS	0	SPI_CS	SPI总线片选信号	
22	RSV	/	Reserve (Float)	保留管脚 (悬空)	
23	GND	GND	Ground Reference 参考地		
24	VARF	0	Square Wave Output 方波输出		
25	ATOM*	I	Atomic Clock Input 原子钟输入		
26	GND	GND	Ground Reference	参考地	
27~41	RSV	/	Reserve (Float)	保留管脚(悬空)	
42~43	VIN	PWR	DC Power Supply for Module (3.3V)	模块供电电源(+3.3V)	
44~45	GND	GND	Ground Reference	参考地	
46	COM1_TXD	0	Transmitted Data for COM1 Output	串口1输出信号	
47	COM1_RXD	- 1	Received Data for COM1 Input	串口1输入信号	
48	COM2_TXD	0	Transmitted Data for COM2 Output	串口2输出信号	
49	COM2_RXD	I	Received Data for COM2 Input	串口2输入信号	
50	COM3_TXD	0	Transmitted Data for COM3 Output	串口3输出信号	
51	COM3_RXD	I	Received Data for COM3 Input	串口3输入信号	
52	COM4_TXD	0	Transmitted Data for COM4 Output	串口4输出信号	
53	COM4_RXD	I	Received Data for COM4 Input	串口4输入信号	
54	GND	GND	Ground Reference 参考地		
55	PPS	0	Pulse Output Synchronized to OEM Time	同步卫星时间脉冲	

@2023. Qin Nav Technology Ltd. All rights reserved. Qin Nav is the trade mark of Qin Nav Technology Ltd. registered in People's Republic of China. All other trademarks are the property of their respective owners.

Pin	Signal	Туре	Description		
56	EVENT1	I	Event Mark	外部事件输入	
57	RST_N	ı	Quick Reset without Clearing User Configuration (Low Active)	快速复位,不清除用户配置(低电平有效)	
58	GND	PWR	Ground Reference	参考地	
59	ANT_SHORT	0	Short Indication of Antenna (Low 天线短路指示(低电平有效)		
60	RSV	/	Reserve (Float) 保留管脚(悬空)		
61	ANT_PWR	PWR	Power Supply for External GNSS Antenna LNA		
62	ANT_IN	I	GNSS Antenna	GNSS天线输入	
63	GND	GND	Ground Reference	参考地	
64~82	RSV	/	Reserve (Float) 保留管脚(悬空)		
	Items with * will be adjusted with the version. 带*项会随同版本进行调整。				

3.1. Remarks / 说明

1. Electrical Characteristics / 电气特性

COM1/2/3/4(TX&RX), SPI, ANT_SHORT, PVT_STAT, FRESET_N, RTK_STAT, RST_N, PPS EVENT1 and EVENT2 are LVCMOS 3.3V level, All these signals are LVCMOS/LVTTL 3.3V compatible.

COM1/2/3/4(TX&RX), SPI, ANT_SHORT, PVT_STAT, FRESET_N, RTK_STAT, PGMEN, RST_N, PPS, EVENT1和EVENT2为LVCMOS 3.3V 电平,所有这些信号均兼容LVCMOS / LVTTL 3.3V。

Table 3. LVCMOS 3.3V Electrical Standard / LVCMOS 3.3V电气标准

Symbols 符号	Description 描述	Min 最小	Max 最大
V _{IH}	Input high voltage 输入高电压	2.0V	VCC+0.3V
V _{IL}	Input low voltage 输入低电压	-0.3V	0.8V
V _{OH}	High-level output voltage 高电平输出电压	VCC-0.4V	
VoL	Low-level output voltage 低电平输出电压		0.41V
Іон	Sourcing current 拉电流		8mA
loL	Sinking current 灌电流		8mA

@2023, QinNav Technology Ltd. All rights reserved. QinNav is the trade mark of QinNav Technology Ltd, registered in People's Republic of China. All other trademarks are the property of their respective owners.

Table 4. LVTTL 3.3V Electrical Standard / LVTTL 3.3V电气标准

Symbols 符号	Description 描述	Min 最小	Max 最大
V _{IH}	Input high voltage 输入高电压	2.0V	VCC+0.3V
V _{IL}	Input low voltage 输入低电压	-0.3V	0.8V
V _{OH}	High-level output voltage 高电平输出电压	VCC-0.4V	
V _{OL}	Low-level output voltage 低电平输出电压		0.41V
Іон	Sourcing current 拉电流		8mA
loL	Sinking current 灌电流		8mA

2. Can withstand Voltage Range / 能承受的电压范围

The signal with the maximum voltage range from -0.3V to 3.6V is as follows: COM1/2/3/4 (TX&RX), SPI, ANT_SHORT, JTAG, PVT_STAT, FRESET_N, RTK_STAT, PGMEN, RST_N, PPS, EVENT1 and EVENT2.

所能承受电压的最大值范围是-0.3V~3.6V的信号如下: COM1/2/3/4 (TX&RX), SPI, ANT_SHORT, JTAG, PVT STAT, FRESET N, RTK STAT, PGMEN, RST N, PPS, EVENT1和EVENT2。

3. Supply Voltage / 供电电压

VIN main power supply, voltage range: 3.3V~3.45V (DC), voltage ripple and spikes require less than 50mV. K803S: ANT_PWR, voltage range: 3.3V ~ 5.5V (DC), voltage ripple and spikes require less than 50mV. V_BACKUP operating voltage 1.8V~3.6V, voltage ripple and spike pulse requirements are less than 30mV; When charging the Farrah capacitor, V_BACKUP voltage reference circuit, voltage ripple and spike pulse requirements are less than 30mV.

VIN主供电电源,电压范围: 3.3V~3.45V(直流),电压纹波和尖峰脉冲要求小于50mV。K803S: ANT_PWR,电压范围: 3.3V~5.5V(直流),电压纹波和尖峰脉冲要求小于50mV。V_BACKUP工作电压1.8V~3.6V,电压纹波和尖峰脉冲要求小于30mV; 给法拉电容充电时, V_BACKUP电压参考电路,电压纹波和尖峰脉冲要求小于30mV。

4. Add Surge Protection / 增加浪涌保护

In order to effectively protect against lightning strikes and surges, and prevent damage to the feed current limiting chip inside the module, it is recommended that users supply power to the antenna from outside the module and increase the surge protection function.

©2023, Qin Nav Technology Ltd. All rights reserved. Qin Navis the trade mark of Qin Nav Technology Ltd, registered in People's Republic of China. All other trade marks are the property of their respective owners.

If you need to feed the antenna from the outside, it is recommended to use a high-voltage, high-power feeder chip; or add high-power protection devices such as gas discharge tubes, varistors, and TVS tubes to the feeder circuit.

为了有效防雷击、防浪涌,防止模块内部的馈电限流芯片损坏,建议用户从模块外部给天线供电并增加浪涌保护功能。

如需从外部为天线馈电,建议选用高耐压、大功率的馈电芯片;或在馈电电路上增设气体放电管、压敏电阻、TVS管等大功率的防护器件。

5. Antenna Short Circuit Description / 天线短路说明

When using the internal feed of the board, the following situations will occur:

- 1) When the antenna is normal, Pin 59 outputs high level;
- 2) When the antenna is short circuited, Pin 59 outputs low level

当使用板卡内部馈电时,会出现如下情况:

- 1) 天线正常时, Pin 59输出高电平;
- 2) 天线短路时, Pin 59输出低电平;

6. Hardware Integration Considerations / 硬件集成注意事项

- 1) VCC power-on has a good monotonicity, and the initial level is lower than 0.4V, and the upstroke and ringing are guaranteed within the range of 5% VCC;
- 2) Use the VCC pin to provide a reliable power supply and all GND pins of the module are grounded;
- 3) Connect the ANT_IN signal to the antenna, pay attention to the 50Ω impedance matching of the line:
- 4) The ANT_PWR pin is connected to +3.3~5.5V voltage, and then provides +3.3~5.5V feed to the antenna through the ANT_IN pin;
- 5) The module reset pin FRESET_N is for restoring the factory settings of the module, and RST_N is for quick reset. Please connect it correctly to ensure that the module can be reset reliably;
- 6) Special attention should be paid to:
 - Power supply: The guarantee of stable and low ripple power supply, the peak-to-peak value of the ripple voltage is preferably not higher than 50mVpp. It is recommended to use a power chip with a current output capacity greater than 2A to supply power to the module.

In addition to using LDO to ensure the power supply is pure, it is also necessary to consider:

- ①. Widening the power traces or using split copper surfaces to transmit current;
- ②. Place the LDO as close to the module as possible in the layout;
- 3. Avoid the power traces passing through high power with high inductance devices such as magnetic coils.
- 7) Antenna interface: The antenna line is as short and smooth as possible, avoiding acute angles; pay attention to 50Ω impedance matching;

@2023, QinNav Technology Ltd. All rights reserved. QinNav is the trade mark of QinNav Technology Ltd. registered in People's Republic of China. All other trade marks are the property of their respective outputs. The property of the prop

- 8) Avoid wiring directly under K803S;
- 9) The module is as far away from the high temperature airflow as possible.
- 1) VCC上电具有良好的单调性,且起始电平低于0.4V,上冲与振铃保障在5%VCC范围内;
- 2) 用VCC引脚提供可靠的电源且模块所有GND引脚接地;
- 3) 连接ANT_IN信号至天线,注意线路50Ω阻抗匹配;
- 4) ANT_PWR脚接入+3.3~5.5V电压,再经由ANT_IN脚对天线提供+3.3~5.5V的馈电;
- 5) 模块复位引脚FRESET N为恢复模块出厂设置, RST N为快速复位, 请正确连接以保证模块可以可靠复位;
- 6) 在设计中应特别注意:

供电:稳定及低纹波电源的保证,纹波电压峰峰值最好不高于50mVpp。建议采用电流输出能力大于2A的电源芯片给模块供电。

除了可采用LDO保证供电纯净外,还需要考虑:

- ①. 加宽电源走线或采用分割铺铜面来传输电流;
- ②. 布局上尽量将LDO靠近模块放置;
- ③. 电源走线避免经过大功率与高感抗器件如磁性线圈。
- 7) 天线接口: 天线线路尽量短且顺畅, 避免走锐角; 注意50Ω阻抗匹配;
- 8) 避免在K803S正下方走线;
- 9) 模块尽量远离高温气流。

7. Static Electricity Protection / 静电保护

Some components on K803S module are easily damaged by static electricity, which in turn affects the IC circuit and other components. Therefore, you should pay attention to electrostatic protection measures when using it.

- 1) When handling the module, try to wear gloves or finger cots and an anti-static wrist strap that meets the electrostatic protection standards;
- 2) During the process of taking the module, only the edge of the board should be taken, and the solder joints, circuit parts or components should not be directly touched to avoid sweat fingerprints from contaminating the solder joints;
- 3) The module should be protected by a soft protective pad between the module and the module interval during transportation;
- 4) When the module is idle, it should be placed on a soft protective pad (such as anti-static sponge pad, etc.), and do not stack at will;
- 5) The modules should be placed neatly and orderly, with a certain interval between modules to avoid collision with each other;
- 6) The module should be handled with care during use to prevent the module from being damaged by rough operation;
- 7) When powering on, pay attention to the positive and negative poles of the power supply and the voltage to avoid reverse connection and excessive voltage from burning the module;
- 8) When soldering the module to the motherboard, please ensure that the GND is soldered first, and then the ANT_IN pin;
- 9) When handling ANT_IN pin, do not touch any live capacitance or material (e.g., surface mount antenna, coaxial cable, wire iron, etc.) to avoid damage to the ANT_IN pin by the charge generated or stored by said capacitor or material;

©2023, Qin Nav Technology Ltd. All rights reserved. Qin Nav is the trade mark of Qin Nav Technology Ltd, registered in People's Republic of China. All other trade marks are the property of their respective owners.

10) Please make sure to solder the ANT_IN pin with an electrical protection iron.

K803S模块上的部分元器件易受静电影响而损坏,进而影响IC电路及其他元件。因此在使用时应注意做好静电保护措施。

- 1) 拿取模块时应尽量戴好手套或者指套以及符合静电防护标准的防静电腕带;
- 2) 模块拿取过程中应只拿取板卡的边缘部位,不能直接接触焊点,线路部分或者元器件,避免汗液指印污染焊点;
- 3) 模块在运输过程中模块与模块间隔之间应该采用软性防护垫进行保护;
- 4) 模块闲置时应放置在软性防护垫上(如防静电海绵垫等),不要随意堆叠;
- 5) 模块摆放应摆放整齐有序,模块之间保持一定间隔,避免相互碰撞;
- 6) 模块在使用过程中应该轻拿轻放, 防止粗暴作业损坏模块;
- 7) 上电时,注意电源正负极以及电压,避免反接和电压过高烧毁模块;
- 8) 将模块焊接到主板时,请确保GND先焊接,然后再焊接ANT_IN引脚;
- 9) 处理ANT_IN引脚时,请不要接触任何带电电容或材料(例如表贴天线、同轴电缆、电络铁等),以免所述电容或材料所产生或存储的电荷损坏ANT_IN引脚;
- 10) 请确保使用带电保护的电络铁焊接ANT_IN引脚。

4. Assembling & Repairing Note / 装配及维修说明

4.1. Module Assembling Note / 模块装配说明

K803S is surface mounted, SMT welding is recommended for assembly.

K803S为表贴式模块,推荐使用SMT的焊接方式进行装配。

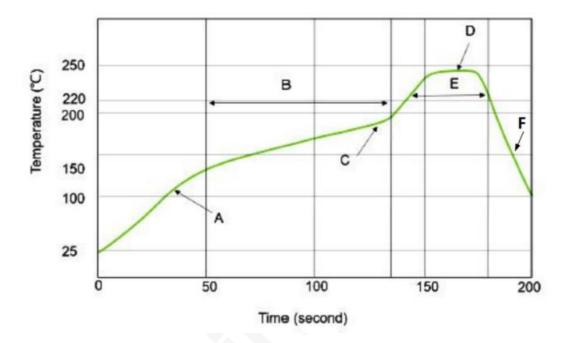


Figure 5. Furnace Temperature Curve / 炉温曲线

The process temperature limits are as follows:

A: Heating Zone: Rising Slope: 1 ~ 3 °C / sec

B: Constant Temperature Zone: Range: $150 \sim 190 \, ^{\circ}$ Time: $80 \sim 110 \, \text{S}$

C: Constant Temperature \rightarrow Reflow Zone: Rising Slope: 1 ~ 3 $^{\circ}$ C / sec

D: Peak Temperature: 235 ~ 245 °C

E: Reflow Zone: Range: Over 220℃ Time: 50 ~ 80 S

F: Descent Slope: -5° C ~ -1° C / sec

制程温度界限如下:

A: 升温区: 斜率: 1~3℃ / sec

B: 恒温区: 150~190℃ 时间: 80~110S

C: 恒温→回流区: 斜率: 1~3℃/sec

D: 峰值温度: 235~245℃

E:回流区:大于220℃ 时间:50~80S

F: 下降斜率: -5~-1℃/sec

@2023, Qin Nav Technology Ltd. All rights reserved. Qin Nav is the trade mark of Qin Nav Technology Ltd, registered in People's Republic of China. All other trademarks are the property of their respective owners.

In order to prevent the module from being damaged by repeated heating, it is recommended to place the module after finishing the first side of PCB board.

为避免模块因反复受热而损坏,建议在完成PCB板第一面的回流焊之后再贴模块。

4.2. Repairing Note / 维修说明

When disassembling the module, it is suggested using a BGA welding bench. Please use correct air tuyere and choose certain temperature curve. Keep peak temperature under 245 $^{\circ}$ C, rising slope under 3 $^{\circ}$ C /s.

拆卸模块时,请使用BGA返修台,选择适合尺寸的风嘴并使用合适的温度曲线,最高温度不超过245℃,升温斜率不超过3℃/s。

@2023, QinNav Technology Ltd. All rights reserved. QinNav is the trade mark of QinNav Technology Ltd, registered in People's Republic of China. All other trademarks are the property of their respective outputs. The property of the prope

5. Application Connection Example / 应用连接示例

In this section, an application connection example of K803S GNSS Module is presented via specific schematic diagrams. Per the instruction of these diagrams, you could easily build the communication circuits between K803S OEM Module and other terminals such as PC, GPRS or Bluetooth module, and some other devices with an UART.

本部分以具体电路的形式提供一个K803S模块应用连接示例。参照下面的图示,您可以很方便建立K803S模块和其他终端(如PC,GPRS模块,蓝牙模块或其他带有UART的设备)之间的通讯电路。

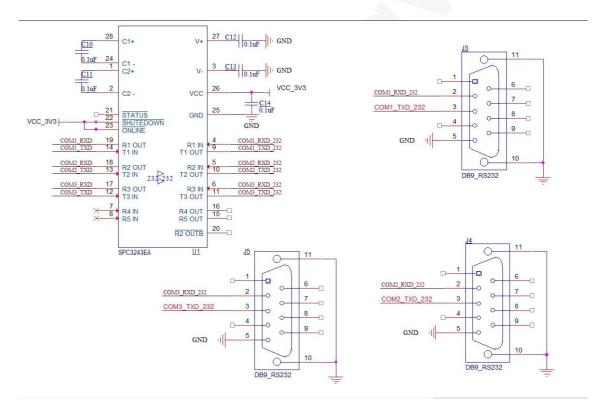


Figure 6. Connections between RS232 COM1, 2, 3 of K803S and Some Other Devices with An UART / K803S RS232 COM1、2、3 与其他使用UART接口的设备之间的连接示意

© 2023, Qin Nav Technology Ltd. All rights reserved. Qin Nav is the trade mark of Qin Nav Technology Ltd, registered in People's Republic of China. All other trademarks are the property of their respective owners.

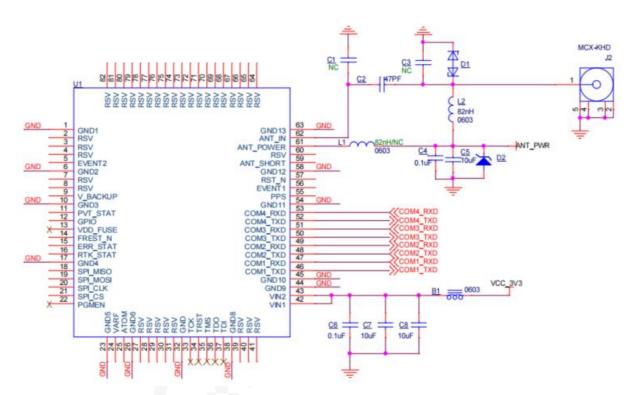


Figure 7. Minimum Hardware Design of K803S / K803S 最小硬件设计

@2023, QinNav TechnologyLtd. All rights reserved. QinNav is the trade mark of QinNav TechnologyLtd, registered in People's Republic of China. All other trademarks are the property of their respective owners.

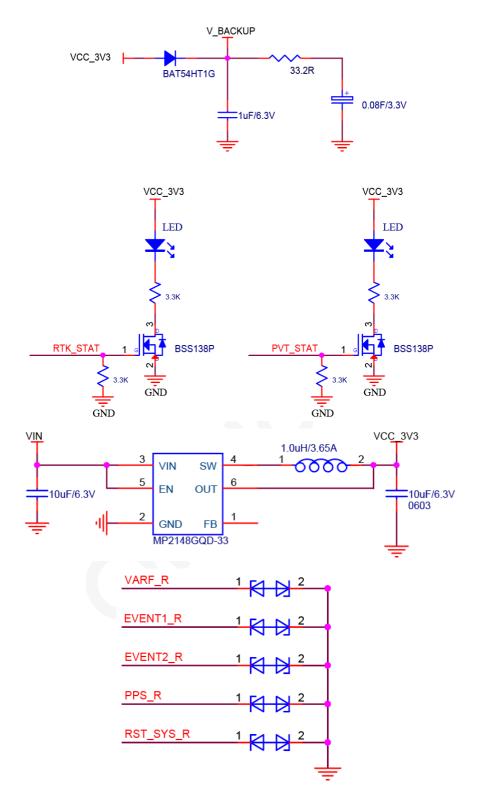


Figure 8. Recommend Design of K803S / K803S 推荐硬件设计

@2023.QinNavTechnologyLtd. All rights reserved. QinNav is the trade mark of QinNavTechnologyLtd, registered in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of the pro

6. Package / 包装

K803S modules are packed by pallet, and 100 pieces of K803S modules are provided in each box.

K803S模块使用托盘方式包装,每盒提供100片K803S模块。

Table 5. K803S Package Description / K803S 包装说明

Project	Description
Module Packaging 模块包装	Number of ESD vacuum bags: 1 Pcs/Box
	防静电真空袋数量: 1 个/盒
	Humidity card number: 1 Pcs/Box
	湿度卡数量: 1 个/盒
	Quantity of desiccant: 1 Pcs/Box
	干燥剂数量: 1 个/盒
	Number of trays: 6 Pcs/Box
	(Note: Modules are not stored on the top tray)
	托盘数量: 6 个/盒
	(注: 最上面的托盘上不存放模块)
	Number of modules in each tray: 20 Slice/Plate
	每个托盘中模块数量: 20 片/盘
	Module quantity: 100 Slice/Box
	模块数量: 100 片/盒

@2023.QinNavTechnologyLtd. All rights reserved. QinNav is the trade mark of QinNavTechnologyLtd, registered in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of their reserved in People's Republic of China. All other trade marks are the property of the pro

respective owner



QinNav Technology, LTD.

上海市嘉定区澄浏中路618号1号楼B区6楼

6th Floor, Zone B, Building 1, 618 Chengliu Middle Road, Jiading District, Shanghai

官方网站: www.qinnav.com

邮箱: qinnav@qinnav.com

热线: 400-060-8030



©2023, QinNav TechnologyLtd. All rights reserved. QinNav is the trade mark of QinNav TechnologyLtd, registered in People's Republic of China. All other trade marks are the property of their respective outputs.